

1 Content and Application

This specification defines technical requirement, testing method, testing rules and packing of Halogen Free Non-Flame-Retardant Heat shrinkable Tube.

This specification applies to wire connection, disposal of wire termination, sign of the wire bind, insulate protection of resistance and capacitance, surface protection of sport equipment and the steel frame, rust-proof and corrosion-proof of relative products, wire protection and other application of Halogen Free Non-Flame-Retardant Heat shrinkable Tube.

2 Terms

2.1 Heat shrinkable material

The heat-shrinkable materials are obtained by cross-linking of polyethylene with chemical or radiation method. The shape of a product is formed at high temperatures and then solidified by cooling it to a room temperature. Owing its “shape memory”, it will attempt to return to its original shape, thus significantly decreasing its cross dimensions and tightly closing the object placed previous into it. This ensures electrical insulation, anticorrosion protection, improve aesthetics.

2.2 Heat shrinkable tubes

The polymer or polymer alloy through extrusion molding are defined size tubular intermediate product, irradiation (or chemical) heating expansion after cross linking, cooling and shaping with certain size tubular products have become heat shrinkable sleeve.

3 Technical requirement

3.1 Conditions

3.1.1 The use of the environment temperatures: $-55^{\circ}\text{C} \sim 105^{\circ}\text{C}$

3.1.2 Can be used in acid, alkali conditions.

3.1.3 Use with strict requirement about environment.

3.2 Appearance requirement

3.2.1 No obvious scuffing, sags and crests, bamboo-shaped flaw on products.

3.2.2 The surfaces on the products are polished and spotless, without oil stain, without laying dust.

3.3 Heat shrinking property.

3.3.1 Minimum shrink temperature: 70°C

Minimum full recovery temperature: 105°C

3.3.2 Longitudinal shrinking ratio less than $\pm 5\%$.

3.4 Material performance

Material physical and chemical performance confirm to table 1.

3.5 Products' dimension

Thin wall Halogen Free Non-Flame-Retardant Heat shrinkable Tube dimension confirm to table 2.

Normal wall Halogen Free Non-Flame-Retardant Heat shrinkable Tube dimension confirm to table 3

4.6 Color

Standard Color: Black、Clear, other colors can be made according to the customers' requirements.

4.7 Storage requirements and storage period.

Avoid direct sunlight, rain and trampling.

Temperature: -10℃-45℃

Humidity: annual mean≤75%, less than 30 days >75%, ≤95% one year.

Max storage period: 36 months from the date of production.

4.8 The method of usage

In the use process, in order to ensure the heat shrinkable sleeve can complete contraction in place, the use of forced air oven thermostat, and the shrinkage temperature control in 105℃. In particular, when the heat shrinkable sleeve is put into the oven, oven temperature has a downward trend, to reach the set temperature requires a certain amount of time. At the same time, the heat shrinkable sleeve to achieve the ultimate shrinkage temperature also needs a certain time by hot air circulating in the oven. Therefore, we must make oven reach the set temperature and keep the temperature for 3 minutes, heat shrinkable sleeve can complete contraction in place.

TABLE 2 Thin wall Halogen Free Non-Flame-Retardant Heat shrinkable Tube

Dimensional Requirement

Spec (mm)	As supplied(mm)		After shrinkage(mm)		Packing	Application range(mm)
	I.D	W.T	I.D	W.T	Meter/Spool	
Φ0.6CB	0.90±0.20	0.13±0.05	≤0.40	0.20±0.10	200	0.50~0.70
Φ0.8CB	1.10±0.20	0.13±0.05	≤0.50	0.20±0.10	200	0.60~0.80
Φ1.0CB	1.40±0.20	0.13±0.05	≤0.65	0.20±0.10	200	0.80~1.00
Φ1.5CB	1.90±0.20	0.13±0.05	≤0.85	0.20±0.10	200	0.90~1.40
Φ2.0CB	2.40±0.20	0.13±0.05	≤1.00	0.22±0.10	200	1.10~1.80
Φ2.5CB	2.90±0.20	0.13±0.05	≤1.30	0.25±0.10	200	1.40~2.30
Φ3.0CB	3.40±0.20	0.13±0.05	≤1.50	0.28±0.10	200	1.60~2.70
Φ3.5CB	3.90±0.20	0.13±0.05	≤1.80	0.28±0.10	200	1.90~3.20
Φ4.0CB	4.40±0.20	0.15±0.05	≤2.00	0.30±0.10	200	2.10~3.60
Φ4.5CB	4.90±0.20	0.15±0.05	≤2.30	0.30±0.10	100	2.40~4.00
Φ5.0CB	5.50±0.20	0.15±0.05	≤2.50	0.32±0.10	100	2.60~4.50
Φ6.0CB	6.50±0.20	0.15±0.05	≤3.00	0.32±0.10	100	3.10~5.40
Φ7CB	7.50±0.30	0.15±0.05	≤3.50	0.32±0.10	200	3.70~6.30
Φ8CB	8.50±0.30	0.15±0.05	≤4.00	0.32±0.10	200	4.20~7.20
Φ9CB	9.50±0.30	0.15±0.05	≤4.50	0.35±0.10	200	4.70~8.00
Φ10CB	10.50±0.30	0.15±0.05	≤5.00	0.35±0.10	200	5.20~9.00
Φ11CB	11.50±0.30	0.18±0.05	≤5.50	0.40±0.10	200	5.70~10.00
Φ12CB	12.50±0.30	0.20±0.05	≤6.00	0.40±0.10	200	6.20~11.00
Φ13CB	13.50±0.30	0.20±0.05	≤6.50	0.40±0.10	200	6.70~12.00
Φ14CB	14.50±0.30	0.20±0.05	≤7.00	0.40±0.10	200	7.30~13.00
Φ15CB	15.50±0.40	0.20±0.05	≤7.50	0.40±0.10	200	7.80~14.00
Φ16CB	16.50±0.40	0.22±0.05	≤8.00	0.40±0.10	200	8.30~15.80
Φ17CB	17.50±0.40	0.22±0.05	≤8.50	0.40±0.10	200	8.80~16.00
Φ18CB	18.50±0.40	0.22±0.05	≤9.00	0.42±0.10	200	9.30~17.00
Φ20CB	20.50±0.50	0.25±0.05	≤10.00	0.45±0.10	200	10.50~19.00
Φ22CB	22.50±0.50	0.25±0.05	≤11.00	0.45±0.10	200	11.50~20.50
Φ25CB	25.50±0.50	0.25±0.05	≤12.50	0.45±0.10	100	13.00~24.00

TABLE 3 Normal wall Halogen Free Non-Flame-Retardant Heat shrinkable Tube

Dimensional Requirement

Spec (mm)	As supplied(mm)		After shrinkage(mm)		Small Packing	Big Packing	Application range(mm)
	I.D	W.T	I.D	W.T	Meter/Spool	Meter/Spool	
Φ0.5	0.80±0.20	0.15±0.05	≤0.35	0.33±0.10	400	400	0.40~0.60
Φ0.6	0.90±0.20	0.15±0.05	≤0.40	0.33±0.10	200	400	0.45~0.70
Φ0.8	1.10±0.20	0.15±0.05	≤0.50	0.33±0.10	200	400	0.60~0.80
L-KLS8-01140-HT-1.0-T-S Φ1.0	1.50±0.20	0.15±0.05	≤0.65	0.36±0.10	200	400	0.75~0.90
L-KLS8-01140-HT-1.5-T-S Φ1.5	2.00±0.20	0.20±0.05	≤0.85	0.36±0.10	200	400	0.95~1.40
L-KLS8-01140-HT-2.0-T-S Φ2.0	2.50±0.20	0.20±0.05	≤1.00	0.45±0.10	200	400	1.10~1.80
Φ2.5	3.00±0.20	0.20±0.05	≤1.30	0.45±0.10	200	400	1.35~2.30
Φ3.0	3.50±0.20	0.20±0.05	≤1.50	0.45±0.10	200	400	1.60~2.70
Φ3.5	4.00±0.20	0.23±0.05	≤1.80	0.45±0.10	200	400	1.85~3.20
Φ4.0	4.50±0.20	0.25±0.05	≤2.00	0.45±0.10	200	400	2.10~3.60
Φ4.5	5.00±0.20	0.25±0.05	≤2.30	0.45±0.10	100	200	2.35~4.00
Φ5.0	5.50±0.20	0.25±0.05	≤2.50	0.56±0.10	100	200	2.60~4.50
Φ6.0	6.50±0.20	0.28±0.05	≤3.00	0.56±0.10	100	200	3.10~5.40
Φ7.0	7.50±0.30	0.30±0.05	≤3.50	0.56±0.10	100	100	3.70~6.30
Φ8.0	8.50±0.30	0.30±0.08	≤4.00	0.56±0.10	100	100	4.20~7.20
L-KLS8-01140-HT-10-T-S Φ9.0	9.50±0.30	0.30±0.08	≤4.50	0.56±0.10	100	100	4.70~8.00
Φ10	10.50±0.30	0.30±0.08	≤5.00	0.56±0.10	100	100	5.20~9.00
Φ11	11.50±0.30	0.30±0.08	≤5.50	0.56±0.10	100	100	5.70~10.00
Φ12	12.50±0.30	0.30±0.08	≤6.00	0.56±0.10	100	100	6.20~11.00
Φ13	13.50±0.30	0.35±0.08	≤6.50	0.70±0.10	100	100	6.70~12.00
Φ14	14.50±0.30	0.35±0.10	≤7.00	0.70±0.10	100	100	7.30~13.00
Φ15	15.50±0.40	0.35±0.10	≤7.50	0.70±0.10	100	100	7.80~14.00
Φ16	16.50±0.40	0.35±0.10	≤8.00	0.70±0.10	100	100	8.30~15.00
Φ17	17.50±0.40	0.35±0.10	≤8.50	0.70±0.10	100	100	8.80~16.00
Φ18	19.00±0.50	0.35±0.10	≤9.00	0.70±0.10	100	100	9.30~17.00
Φ20	22.00±0.50	0.40±0.10	≤10.00	0.80±0.10	100	100	10.40~19.00
Φ22	24.00±0.50	0.40±0.12	≤11.00	0.80±0.15	100	100	11.40~21.00
Φ25	26.00±0.50	0.45±0.12	≤12.50	0.90±0.15	50	50	12.80~24.00
Φ28	29.00±0.50	0.45±0.12	≤14.00	0.90±0.15	50	50	14.40~29.00

4.9 Environmental material

This specification promise that our products nonuse materials as below. Four heavy metals、PBB、PBDE etc have pass the SGS inspection. We also promise that meet SONY-SS-00259, REACH standard. The environmental characteristics are listed in table 4.

TABLE 4 Halogen Free Non-Flame-Retardant Heat shrinkable Tube
environmental characteristics

Harmful Materials	Content	Test Method
PBBS	≤1000ppm	IEC62321
PBDES	≤1000ppm	IEC62321
DBP	≤1000ppm	IEC62321
BBP	≤1000ppm	IEC62321
DEHP	≤1000ppm	IEC62321
DIBP	≤1000ppm	IEC62321
Cr6+	≤1000ppm	IEC62321
Pb	≤1000ppm	IEC62321
Hg	≤1000ppm	IEC62321
Cd	≤100ppm	IEC62321
Cl	≤900ppm	EN 14582 Method B
Br	≤900ppm	EN 14582 Method B

