



東莞市智旭電子有限公司
JYH HSU (JEC) ELECTRONICS LTD.,

文件编号 Document no. :P003
版本 Version: 5
制订日期 Date: 2020/04/01

承認書

SPECIFICATION FOR APPROVAL

客户名称

Customer

品名

Part Name

Conductive Polymer Aluminum Electrolytic
capacitor-PH series

客户料号

Customer Part No:

承認規格

Approve Item

refer to the list

供应商料号

Part Number

日期

Date

2025.2.12

客户承认

Customer Acknowledgement

供应商承认

Supplier Acknowledgement



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Parts list &Characteristics 物料清单及特性

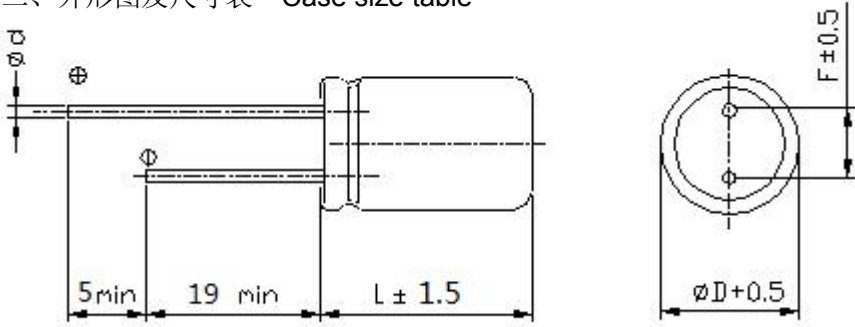
料号(V)	电压(V)	容量(μ f)	Size (mm) 尺寸	Cap. Tol ±(%)	Tan δ 损耗	Lu(μ A) 漏 电 流	ESR(m Ω) 25℃ 100KHz	Ripple Current 纹波电流 (mA) 105 ℃ 100KHz
HED1-PH-35V106M	35V	10	5*7	20	0.12	200	35	2900
HED1-PH-35V226M	35V	22	5*5	20	0.12	154	100	2000
HED1-PH-35V226M	35V	22	6.3*5.7	20	0.12	154	100	2000
HED1-PH-35V476M	35V	47	5*7	20	0.12	329	100	1800
HED1-PH-35V476M	35V	47	6.3*5.7	20	0.12	329	100	2000
HED1-PH-35V686M	35V	68	6.3*7	20	0.12	476	50	2100
HED1-PH-35V107M	35V	100	6.3*7	20	0.12	599	75	2000
HED1-PH-35V107M	35V	100	6.3*8	20	0.12	599	75	2000
HED1-PH-35V107M	35V	100	8*8	20	0.12	599	35	2600
HED1-PH-35V157M	35V	150	8*12	20	0.12	599	35	4200
HED1-PH-35V227M	35V	220	8*12	20	0.12	599	35	2900
HED1-PH-35V227M	35V	220	10*12	20	0.12	599	35	3800
HED1-PH-35V337M	35V	330	10*12	20	0.12	599	35	3800
HED1-PH-35V477M	35V	470	8*12	20	0.12	599	35	3800
HED1-PH-35V477M	35V	470	8*16	20	0.12	599	35	2900
HED1-PH-35V477M	35V	470	10*13	20	0.12	599	35	3800
HED1-PH-35V567M	35V	560	10*13	20	0.12	599	35	3800
HED1-PH-35V687M	35V	680	10*13	20	0.12	4760	35	4200
HED1-PH-35V687M	35V	680	10*16	20	0.12	599	35	4200
HED1-PH-35V827M	35V	820	10*18	20	0.12	599	35	3800
HED1-PH-35V108M	35V	1000	10*17	20	0.12	599	35	3800
HED1-PH-50V475M	50V	4.7	5*7	20	0.12	200	120	1500
HED1-PH-50V106M	50V	10	5*8	20	0.12	100	100	1500
HED1-PH-50V336M	50V	33	6.3*8	20	0.12	330	100	2000
HED1-PH-50V476M	50V	47	6.3*8	20	0.12	470	100	2000
HED1-PH-50V686M	50V	68	8*9	20	0.12	599	35	2600
HED1-PH-50V107M	50V	100	8*9	20	0.12	599	35	2600
HED1-PH-50V107M	50V	100	8*12	20	0.12	599	35	2700
HED1-PH-50V227M	50V	220	10*13	20	0.12	599	35	2900
HED1-PH-50V337M	50V	330	10*13	20	0.12	599	35	2900

一、概述 SCOPE

本产品规格书适用于 PH 型固态铝电解电容器产品。

The product specification is adapted to series PH Conductive Polymer Aluminum Electrolytic.

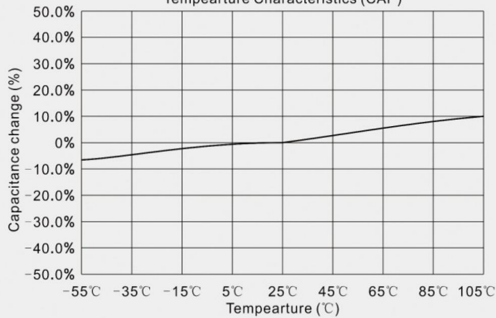
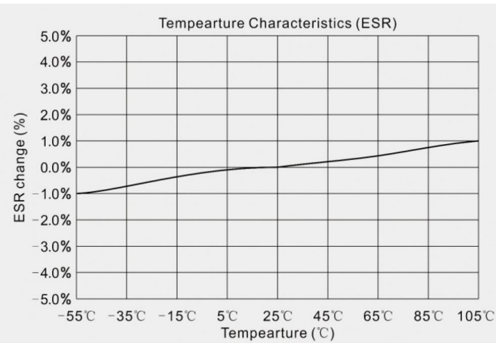
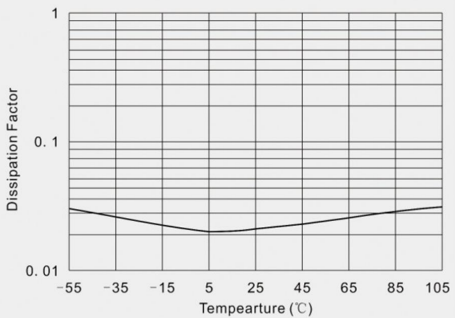
二、外形图及尺寸表 Case size table



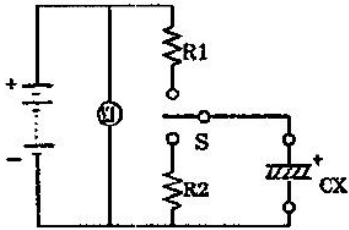
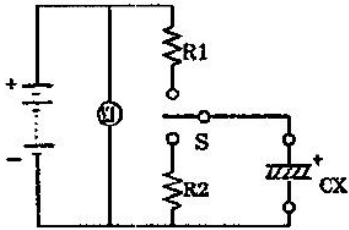
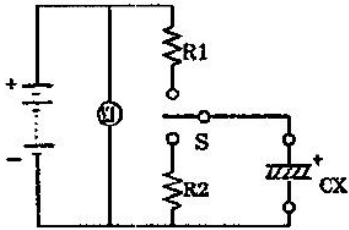
ϕD	5	6.3	8	10
$F(\pm 0.5)$	2.0	2.5	3.5	5.0
$d(\pm 0.02)$	0.5	0.6	0.6	0.6

三、技术性能 Specifications

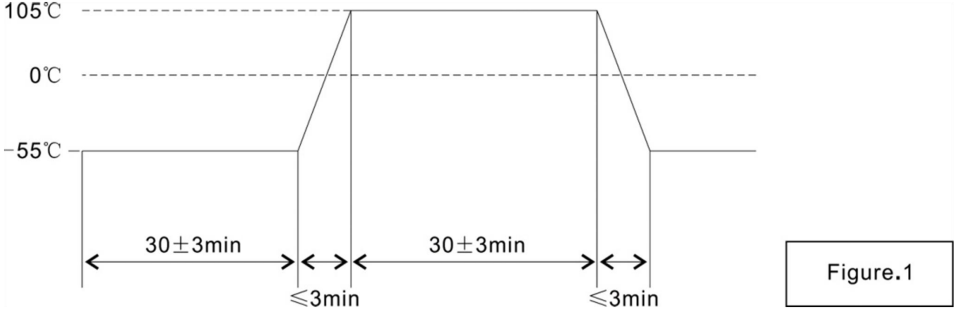
1	系列号(SERIES)	PH 系列(PH SERIES)			
2	额定电压 (rated voltage)	35V~50V			
3	工作温度范围 Operating temperature range operating	工作温度范围是指电容器在额定电压下能持续工作的所允许外部环境的温度范围 operating temperature range is the range of ambient temperature at which the capacitor can be operated continuously at rated voltage SPEC:-55~+105℃			
4	电容容量 capacitance	测量等效电路图 measuring circuit equivalent series circuit			
		测量温度 20℃		measuring temperature	
		测量频率 120HZ		measuring frequency	
		测量电压 0.5Vrms		measuring voltage	
		标称电容量允许偏差:-5+20% MAX		Nominal Capacitance Tolerance:-5+20% MAX	
5	损耗角正切 tangent of the loss angle	损耗角正切的测量应要和测量电容容量一样的条件下进行 Measurement should be made under the same conditions as those given for the measurement of capacitance SPEC:			
		損耗角正切 (tgδ)	UR (V)	35	50

			tgδ	参考目录规格										
6	漏电流 leakage current	将额定电压加在电容和 1000±100 Ω 的保护电阻上。在充电 2 分钟后，按下列等式计算漏电流 the rated voltage shall be applied across the capacitor and its protective resistor which shall be 1000±100Ω.The leakage current shall be then measured after an electrifications period of (A)min. The leakage current shall be calculated by the following equation 在加上额定电压一定时间后，应满足下列要求：I≤0.2CV or 200 μ A Which is greater(取较大者)（20℃，2 分钟） SPEC: The following specifications shall be satisfied when the rated voltage is applied for the required time.												
7	等效串联阻抗 Equivalent Series Resistance (ESR)	测量等效电路图 measuring circuit equivalent series circuit 												
		测量温度 20℃	measuring temperature											
		测量频率 100KHZ	measuring frequency											
		测量电压 0.5Vrms	measuring voltage											
8	允许最大纹波电 流 Maximum permissible ripple current	在规定的某一频率下的最大交流电流，在该电流下电容器连续工作。即使在测过耐久性后，此要求仍要满足。在此，DC 电压加上最大纹波电压小于等于额定电压。 The maximum sinusoidal alternating current of a frequency specified below, at which the capacitor can be operated continuously. This requirement shall be satisfied even after the measurement electrical endurance Where (DC voltage +peak ripple voltage)≤rated voltage <table><tr><td>Frequency</td><td>120Hz≤freq. <1KHz</td><td>1KHz≤freq. <10KHz</td><td>10KHz≤freq. <100KHz</td><td>10KHz≤freq. <100KHz</td></tr><tr><td>Coefficient</td><td>0.05</td><td>0.3</td><td>0.7</td><td>1</td></tr></table>			Frequency	120Hz≤freq. <1KHz	1KHz≤freq. <10KHz	10KHz≤freq. <100KHz	10KHz≤freq. <100KHz	Coefficient	0.05	0.3	0.7	1
Frequency	120Hz≤freq. <1KHz	1KHz≤freq. <10KHz	10KHz≤freq. <100KHz	10KHz≤freq. <100KHz										
Coefficient	0.05	0.3	0.7	1										
9	温度特性 Tempearture Characteristics	Tempearture Characteristics (CAP)  Tempearture Characteristics (ESR)  												

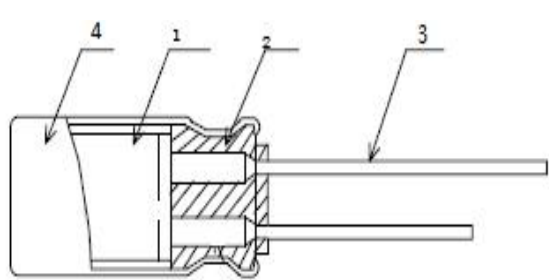
四、试验方法及要求 Tests

1	浪涌测试 Surge test	在规定温度下, 循环测试 1000 次, 每次充电 30 ± 5 秒, 再放电大约 5 分 30 秒。在标准温度条件下存放使其稳定, 然后测试。 The capacitor shall be subjected to 1000cycles at a temperature specified below, each consisting of a charge period of 30 ± 5sec, followed by a discharge period of approx. 5min30sec. And the capacitor shall be stored under standard conditions thermal to obtain stability, after which measurements shall be made. measurement circuit(测试电路图) <table><tr><td></td><td>VZ:浪涌电压 Surge voltage</td><td>V1:直流电压 DC voltmeter</td></tr><tr><td></td><td>R1:保护电阻 (1KΩ) Protective series</td><td>R2:放电电阻器 Discharge resistor</td></tr><tr><td></td><td>CX:测试电容 Test capacitor</td><td>S:开关 Switch</td></tr></table> SPEC: 1) 电容量变化 Change in capacitance: $\pm 10\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: 小于等于初始规定值 The initial specified value or less 3) ESR (equivalent series resistance): 小于等于初始规定值 The initial specified value or less 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less 电压设定 <table><tr><td>RATED VOLTAGE(V_{DC})</td><td>2.5</td><td>4</td><td>6.3</td><td>10</td><td>16</td><td>20</td><td>25</td></tr><tr><td>SURGE VOLTAGE(V_{DC})</td><td>2.8</td><td>4.6</td><td>7.2</td><td>11.5</td><td>18.4</td><td>23</td><td>27.5</td></tr></table>		VZ:浪涌电压 Surge voltage	V1:直流电压 DC voltmeter		R1:保护电阻 (1KΩ) Protective series	R2:放电电阻器 Discharge resistor		CX:测试电容 Test capacitor	S:开关 Switch	RATED VOLTAGE(V _{DC})	2.5	4	6.3	10	16	20	25	SURGE VOLTAGE(V _{DC})	2.8	4.6	7.2	11.5	18.4	23	27.5
	VZ:浪涌电压 Surge voltage	V1:直流电压 DC voltmeter																									
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2	端子强度 Terminal strength	1) 拉力(tensile) <table><tr><td>d(mm)</td><td>[N]</td><td>Duration time</td></tr><tr><td>0.3<d≤0.5</td><td>5</td><td rowspan="2">10±2sec(秒)</td></tr><tr><td>0.5<d≤0.8</td><td>10</td></tr></table> 2) 抗弯强度 (Bending) 端子应该在每一方向上折弯一次, 总共两次 The terminal shall be subjected to 1 bend in each direction to give a total 2 bends. <table><tr><td>d(mm)</td><td>[N]</td></tr><tr><td>0.3<d≤0.5</td><td>2.5 (0.25KG)</td></tr><tr><td>0.5<d≤0.8</td><td>5.0 (0.51KG)</td></tr></table> 端子没有破损或松动 SPEC: No breaking and loosening of terminal	d(mm)	[N]	Duration time	0.3<d≤0.5	5	10±2sec(秒)	0.5<d≤0.8	10	d(mm)	[N]	0.3<d≤0.5	2.5 (0.25KG)	0.5<d≤0.8	5.0 (0.51KG)											
d(mm)	[N]	Duration time																									
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d(mm)	[N]																										
0.3<d≤0.5	2.5 (0.25KG)																										
0.5<d≤0.8	5.0 (0.51KG)																										

3	可焊性 solderability	焊料(Solder) : H60A. H60S or(或)H63A 焊接温度(Solder temperature) : $245\pm 2^{\circ}\text{C}$ 浸入时间(Immersion time) : $3\pm 0.5\text{sec}$(秒) 浸入深度(Immersion depth) : 离本体 1.5~2mm 熔化: 松香在酒精的浓度是 25% Flux: 25% by weight of rosin in ethanol 从含浸处到顶部, 至少要有 3/4 的部分覆盖有新焊料 SPEC:1)3/4 of the circumference of the surface up to the immersed shall be covered with new solder.
4	耐焊接热 Resistance to soldering heat	焊料(Solder) : H60A. H60S or(或)H63A 焊槽温度(Solder temperature) : $260\pm 5^{\circ}\text{C}$(or 或 $350\pm 10^{\circ}\text{C}$) 浸入时间(Immersion time) : $10\pm 1\text{sec}$(秒) (or 或 $3.5\pm 0.5\text{sec}$) 绝热屏蔽板的厚度 (Thickness of heat shunt:1.6mm) : 1.6mm SPEC: 1) 电容量变化 Change in capacitance: $\pm 10\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: 小于等于初始规定值 The initial specified value or less 3) ESR (equivalent series resistance): 小于等于初始规定值 The initial specified value or less 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less
5	标志耐溶剂性	标志应清晰可见 试剂:异丙醇 试验温度:$20\sim 25^{\circ}\text{C}$ 浸入时间:$30\pm 5\text{S}$
6	高温高湿 Dampheat, steady state	电容器要在温度 $60\pm 2^{\circ}\text{C}$, 相对湿度 90%到 95%条件下存放 240 ± 8 个小时。然后在标准条件下放 1 到 2 小时后进行测量。 the capacitor shall be stored at a temperature of $60\pm 2^{\circ}\text{C}$ and relative humidity of 90 to 95% for $240\pm 8\text{hours}$. And then the capacitor shall be subjected to standard atmospheric conditions for 1 to 2 hours, after which measurements shall be made SPEC: 1) 电容量变化 Change in capacitance: $\pm 20\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: $\pm 150\%$初始规定值以内 within $\pm 150\%$ of the initial value 3) ESR (equivalent series resistance): $\pm 150\%$初始规定值以内 within $\pm 150\%$ of the initial value 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less
7	高温储存 shelf life	在$+105^{\circ}\text{C}$温度下不外加电压贮存, 电容器存放 1000 小时。然后在标准条件下放 1 到 2 小时后进行测量, 并且在测漏电流前, 必须满足下列条件。 The capacitor shall be stored at $+105^{\circ}\text{C}$ temperature specified below for 1000 hours. During which time no voltage shall be applied. And then the capacitor shall be subjected to standard atmospheric conditions for 1 to 2 hours, after which measurements shall be made, Prior to the measurement of leakage current, following conditioning may be made. SPEC: 1) 电容量变化 Change in capacitance: $\pm 20\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: $\pm 150\%$初始规定值以内 within $\pm 150\%$ of the initial value 3) ESR (equivalent series resistance): $\pm 150\%$初始规定值以内 within $\pm 150\%$ of the initial value 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less
8	耐久性 load life	在$+105^{\circ}\text{C}$下, 电容器施加带额定纹波电流的额定电压 2000 小时。在标准条件下放 1 到 2 小时后进行测量。 The rated voltage with specified ripple current shall be applied continuously to the capacitor at maximum operating temperature $+105^{\circ}\text{C}$ for 2000 hours. And then the capacitor shall be subjected to standard atmospheric conditions for 1 to 2 hours, after which measurement shall be made. SPEC: 1) 电容量变化 Change in capacitance: $\pm 20\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: $\pm 150\%$初始规定值以内 within $\pm 150\%$ of the initial value 3) ESR (equivalent series resistance): $\pm 150\%$初始规定值以内 within $\pm 150\%$ of the initial value 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less

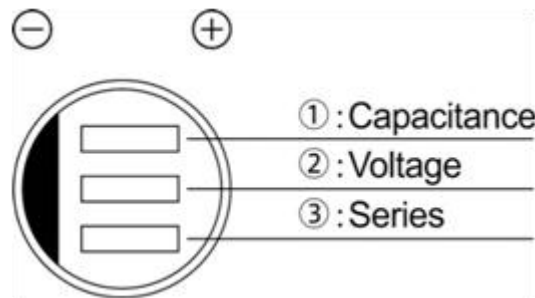
9	温度循环试验 Rapid temperature change	电容器要图一的温度循环要求下保持 5 个循环。然后在标准条件下放 1 到 2 小时后进行测量。 The characteristics of a capacitor kept under the temperature cycle indicated in Figure1 for 5 cycles . And then the capacitor shall be subjected to standard atmospheric conditions for 1to 2hours, after which measurement shall be made.  SPEC: 1) 电容量变化 Change in capacitance: $\pm 10\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: 小于等于初始规定值 The initial specified value or less 3) ESR (equivalent series resistance): 小于等于初始规定值 The initial specified value or less 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less
10	低温试验 Low temperature test	电容器要在温度-55℃条件下存放 72±2 个小时。然后在标准条件下放 1 到 2 小时后进行测量。 the capacitor shall be stored at a temperature of -55℃ for 72±2hours. And then the capacitor shall be subjected to standard atmospheric conditions for 1 to 2hours, after which measurements shall be made SPEC: 1) 电容量变化 Change in capacitance: $\pm 10\%$初始值以内 Within$\pm 10\%$ of the initial value 2) 损耗角正切 tangent of the loss angle: 小于等于初始规定值 The initial specified value or less 3) ESR (equivalent series resistance): 小于等于初始规定值 The initial specified value or less 4) 漏电流 leakage current: 小于等于初始规定值 The initial specified value or less

五、结构图 Frame drawing



- 1.素子: 组成部分为
a.正箔 Al-Foil (+) b.负箔 Al-Foil (-)
c.电解纸 Separstor paper d.电解质 Electrolyte
2.胶粒 SEAL
3.导针 LEAD
4.铝壳 CASE

六、标志 Marking



1,	代表容量 Rate Capacitance
2,	代表电压 Rate Voltage
3,	代表系列 Rate Series

七、编带形状及尺寸 Taping of Aluminum Electrolytic Capacitor and size

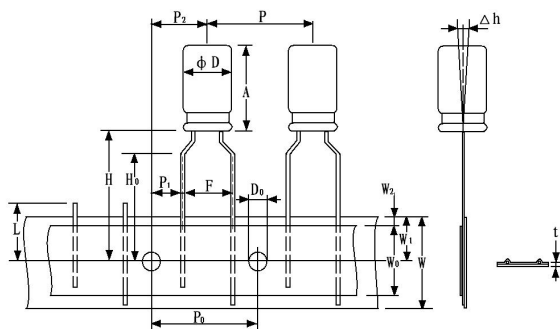


Fig1

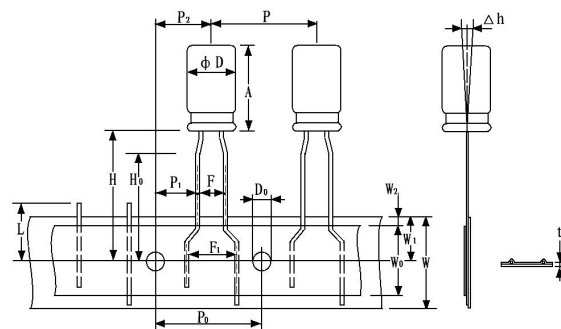


Fig2

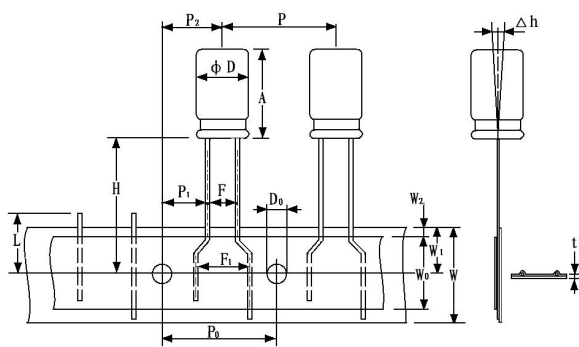


Fig3

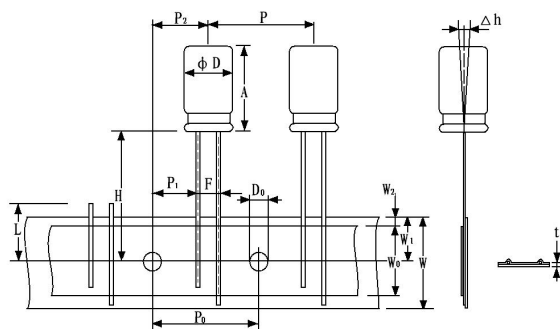


Fig4

mm						
Symb1	Case Size				TOL	Remark
ΦD	5	6.3	8	10		
P	12.7				±1.0	
P ₀	12.7				±0.2	
P ₁	3.85				±0.7	Fig1. Fig 4
			4.6			Fig 4
	5.1					Fig 2. Fig 3
P ₂	6.35				±1.0	
F	5.0				+0.8 -0.2	Fig 1. Fig 4
			3.5			Fig 4
	2.5					Fig 2: Φ5 Fig 3: Φ6.3
W	18.0				±0.5	
W ₀	12.0				min	
W ₁	9.0				±0.5	
W ₂	1.5				max	
H	18.5				±0.5	
H ₀	16.0				±0.5	
D ₀	4.0				±0.3	
L	11.0				max	
t	0.6				±0.3	
Δ h	0				±2.0	

八、铝电解电容器的使用注意事项 Guidelines For Using Aluminum Electrolytic Capacitor

为使您获得电解电容器的最佳性能和延长电解电容器的使用寿命，在使用电解电容器前，请务必阅读本注意事项。

Upon using Aluminum Electrolytic Capacitors, please proper handing and observing to following important points will insure optimum capacitor performance and long life.

1. 直流电解电容器是有极性的 DC electrolytic capacitors are polarized.

确定极性，极性标志在电容器的基体上。以免因极性反可能引起电路短路或电容器损坏，当极性不固定或不确定的，使用双极性电容器。注意直流电解电容器不能使用于交流。

Make sure of the polarity. The polarity is marked on the body of the capacitor .Application of the reversed voltage cause a short circuit or damage to the capacitor. Use bipolar capacitors when the polarity is not determined or unknown. Note that DC electrolytic capacitors can not be used for AC application.

2. 使用电压不要大于额定电压 Do not apply voltage greater than rated voltage.

使用电压大于额定电压，漏电流会增大，可能损坏电容器。建议工作电压为额定电压的百分之七十~八十，电容器在建议的工作电压下使用可延长电容器的寿命。

If a voltage exceeding the rated voltage is applied, the leakage current will increase, which damage the capacitor. Recommended working voltage is 70 to 80 percent of tatted voltage. Using capacitors at recommended working voltage prolongs capacitor life.

3. 不要使过量的纹波电流通过电容器 Do not allow excessive ripple current through the capacitor.

流过电容器的纹波电流超过许可值，将会引起电容器发热，电容量减少，损害电容器。通过电容器的纹波电流不要大于允许值。

The flow of ripple current over permissible ripple current will cause heat of the capacitor, which may decrease the capacitance and damage the capacitor. Ripple current on the capacitor must be at or bellow allowable level.

4. 快速的充放电电路中，使用专门设计的电容器 ‘

Use specially designed capacitors for the circuits where charge and discharge are frequency repeated.

在经受快速的周期性充放电电路中，电容器可能受损害，它的寿命因容量下降、温升等原因而缩短，在这种电路中，一定要使用专门设计的电容器。

In the circuit subjected to rapid charge cycles, capacitors may be damaged, its life may be shortened by capacitance decrease, heat rise, ect. Be sure and use special capacitors in these applications.

5. 工作温度范围 Operating temperature range.

电容器的特性随工作温度而变化，在温度较高的情况下，容量、漏电流增大，损耗减少；在低温情况下，容量和漏电流下降，损耗增大。电容器在较低的温度下使用会确保延长寿命。

The characteristics of capacitors change with the operating temperature. The capacitance and leakage current increase and $\text{tg}\delta$ decrease at higher temperatures. The capacitance and leakage current decrease and $\text{tg}\delta$ at increase lower temperature. Usage at lower temperature will ensure longer life.

6. 核对工作频率 Check operating frequency.

电解电容器的容量通常是在 100Hz 或 120Hz 下测得的。然而要记住容量随频率的升高而下降， $\text{tg} \delta$ 随频率的升高而增大，并使周围温度升高。

The capacitance of electrolytic capacitors is usually measured at 100Hz or 120Hz. However, remember that

capacitance decrease and $\text{tg}\delta$ increase as the applied frequency becomes higher whereas the ambient temperature becomes higher.

7. 长时间存放的电容器，在使用前加额定直流电压处理

Apply rated DC voltage treatment to the capacitors which have been stored for a long time .

长时间的存放，实际对电容器的容量和 $\text{tg}\delta$ 没有多大的影响，然而往往会使漏电流增大，耐压降低。长时间存放后的电容器处理，首先逐渐施加直流电压至额定电压，然后再使用。

Long periods of storage have virtually no effect on a capacitor's capacitance and $\text{tg}\delta$. Such periods tend however, to increase leakage current and decrease withstand voltage. After removing capacitors from long-duration storage, first apply a gradually increasing DC voltage to rated voltage and then use them.

8. 电容器外壳与阴极端是不绝缘的 The capacitor case is not insulated from the cathode terminal.

电容器外壳与阴极端是通过电解液连接的，如果电容器的外壳必须与线路绝缘，则电容器的安装位置处，一定要采取绝缘措施。

The capacitor's case and cathode terminal connect through the electrolyte. If the case is to be completely insulated, that insulation must be at the capacitor's mounting point.

9. 电容器的端子或引线上不要施加过大的力

Do not apply excessive force to the terminals and leads.

过大的力施加到端子和引线上，可能引起引线的断裂或端子分裂，转而会引起内部连接的破坏。

The excessive strong force applied to the terminals and lead wires may cause leads to break or terminals to separate and, in turn, cause the internal contact to fail.